



SPECIFICATION FOR DATA CABLE

C/ATO SFTPLSZH

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This specification details the construction of Category 6 network cable. The conductors are solid copper, covered with a solid plastic insulating compound. The insulated conductors (four twisted pairs) are inside cable core. The cable structure is completed with shield aluminum foil and LSZH jacket. The cable is fully color coded so that each insulated conductor in the cable is distinguishable from other insulated conductor. Cat6 cable supports frequencies up to 250 MHz

2- ASSOCIATED DOCUMENTS

This specification is in accordance with REA'ASTM (American society for testing and material), BS (British Standard Institute), IP (Institute of Petroleum), ISO (International Organization for Standardization) and TIA/EIA 568C2 has been specified.

3- TEMPERATURE AND ENVIRONMENT

The cables shall without detriment, perform suitably throughout a temperature range of -40 to +70 C.

4- CONDUCTOR

Each conductor is a solid wire of commercially pure annealed copper, smoothly drawn, circular in cross section, uniform in quality and free form defects. Conductors meet the quality requirements of ASTM B3. The maximum resistance for a cross section area of 1 mm² and a length of 1 km is 17.241 ohms when measured at 20±2 °C.

The nominal conductor diameters may be 0.57 mm (23 AWG).

5- CONDUCTOR INSULATION

Each conductor is uniformly covered with solid polyethylene conforming to ASTM D-1248. Type III class A category 4 or 5 Grade E8. Insulation contains a suitable antioxidant system including a copper inhibitor. The insulation will be uniform, smooth and have non-porous surface.

The insulation colors are in accordance with the following table (1).

Table 1					
Number Pairs	Color Coded				
1	White - Blue / Blue				
2	White - Orange / Orange				
3	White - Green / Green				
4	White – Brown / Brown				



6-TWISTING

Two appropriately colored insulated conductors are uniformly twisted together to form a pair. The lays of all pairs are in the same direction and different for each pair in a unit.

7- RIP CORD

The rip cords will be placed over the core under the jacket and must be strong and flexible enough to be able to strip or the jackets easily.

8- ALUMINUM FOIL

An aluminum foil with copolymer coating on one side will be applied longitudinally with 3 mm overlap at least. The Aluminum thickness is 35 Micron.

9- SHIELD BRAID

Shielding braids consist of bobbin wires, located parallel, which have been braided into a tube.

10- DRAIN WIRE

A drain wire is the bare, stranded wire you find interleaved with the wrapping foil inside cables. This wire plays an important part in facilitating the cable's operation.

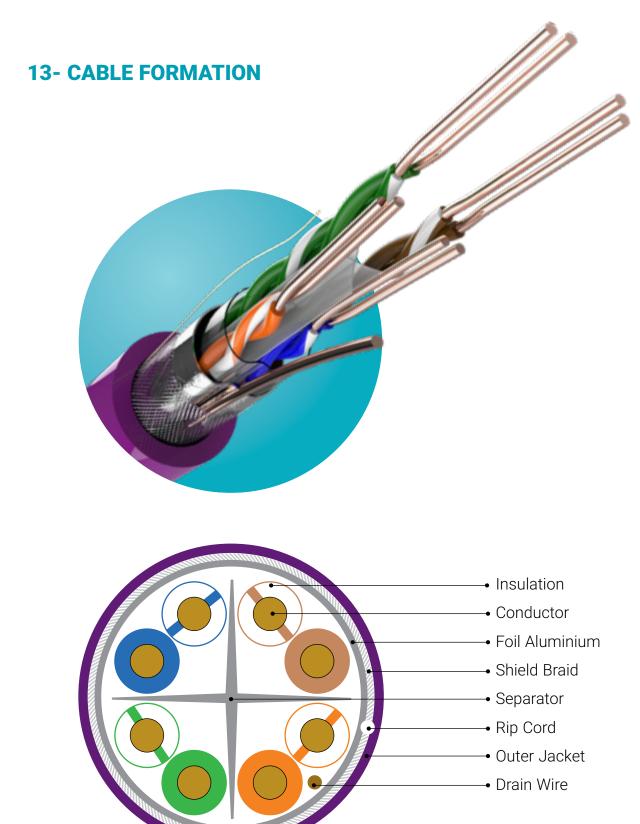
11- OUTER JACKET

A LSZH compound will be applied on the cable core. The nominal jacket thickness will be 0.6mm.

12- IDENTIFICATION MARKING

Each length of the cable shall be permanently identified as to the manufacturer, batch number and cable type. The marking will be printed on the outer jacket.



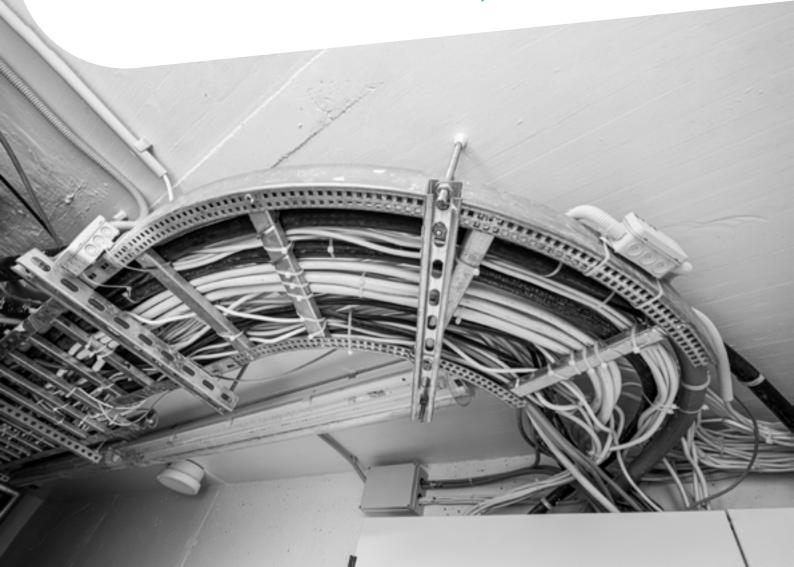




14 - ELECTRICAL PARAMETERS

Freq.	Attenuation Max	Return Loss Min	NEXT Min	PS. NEXT Min	PS. ACR Min	PS. ELFEXT Min	ELFEXT Min
MHz	dB/100m	dB	dB	dB	dB	dB/100m	dB/100m
1	2.0	20.0	76.3	74.3	72.3	64.8	67.8
4	3.8	23.0	67.3	65.3	61.5	52.7	55.7
8	5.3	24.5	62.8	60.8	55.5	46.7	49.7
10	6.0	25.0	61.3	59.3	53.3	44.8	47.8
16	7.6	25.0	58.3	56.3	48.7	40.7	43.7
20	8.5	25.0	56.8	54.8	46.3	38.7	41.7
25	9.5	24.3	55.3	53.3	43.8	36.8	39.8
31.25	10.7	23.6	53.9	51.9	41.2	34.9	37.9
62.5	15.4	21.5	49.4	47.4	32.0	28.8	31.8
100	19.8	10.1	3.1	5.6	7.1	20.7	20.5
250	3.8	3.7	5.1	6.5	7.8	10.4	9.6

^{*} All data in table are ideal and the real test results may deviate from the above table.





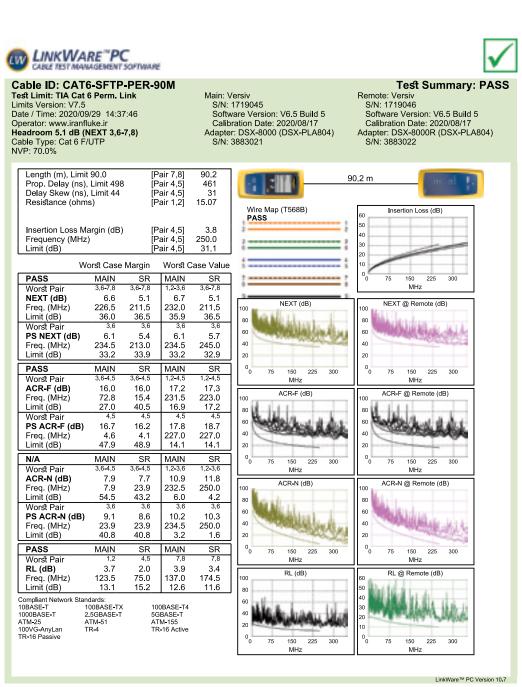
15 - TOTAL SPECIFICATION

Produc	ct Type			
Product Code	1020	036		
Shielding Type	Shield Foil (SF/UTP)			
Reference Standard	ISO/IEC 11801, ANSI/TIA-568-C.2			
Cable Length	305,	500		
Cond	uctor			
Conductor Type	Solid Oxygen-free Copper Pure 99.98%			
Wire Gauge (AWG)	23	3		
Conductor Qty.	4 Twiste	d Pairs		
Insu	ation			
Insulation Material	Polyethylene(HDPE)			
Insulation Diameter (mm)	0.92 ± 0.05			
Stru	cture			
Aluminum Foil	YES			
Shield Braid	YE	S		
Sho	eath			
Material	LSZH (Comp	olies RoHS)		
Thickness (mm)	0.6 ±	0.05		
Outer O.D. (mm)	7.2 ± 0.4			
Color	Violet (i	ndoor)		
Electrical Chara	cteristics (20°C)			
Distance	Max 90 Meter	Max 55 Meter		
Data Rate Support	10/100/1000Base-T	10GB Base-T		
Standard Bandwidth (MHz)	250	250 - 350		
Reference Bandwidth (MHz)	550	550		
1-250MHz, Characteristic Impedance (Ω)	100 ± 15			
		100 ± 15		
Mechanical C	haracteristics	100 ± 15		
Mechanical C Before Aging Tensile Strength (Mpa)				
	haracteristics	5		
Before Aging Tensile Strength (Mpa)	haracteristics ≥13	5.5		
Before Aging Tensile Strength (Mpa) Before Aging Elongation (%)	haracteristics ≥13 ≥15	3.5 50 2.5		
Before Aging Tensile Strength (Mpa) Before Aging Elongation (%) After Aging Tensile Strength (Mpa) After Aging Elongation (%)	haracteristics ≥13 ≥15	3.5 50 2.5		
Before Aging Tensile Strength (Mpa) Before Aging Elongation (%) After Aging Tensile Strength (Mpa) After Aging Elongation (%)	haracteristics ≥13 ≥15 ≥12	2.5 50 2.5 25		
Before Aging Tensile Strength (Mpa) Before Aging Elongation (%) After Aging Tensile Strength (Mpa) After Aging Elongation (%) Surface	haracteristics ≥13 ≥15 ≥12 Printing	0.5 50 2.5 25		
Before Aging Tensile Strength (Mpa) Before Aging Elongation (%) After Aging Tensile Strength (Mpa) After Aging Elongation (%) Surface Marker Height (mm)	haracteristics ≥13 ≥15 ≥12 Printing 3.0 ±	2.5 50 2.5 25 0.3		
Before Aging Tensile Strength (Mpa) Before Aging Elongation (%) After Aging Tensile Strength (Mpa) After Aging Elongation (%) Surface Marker Height (mm) Distance Marker(m) Color	haracteristics ≥13 ≥15 ≥12 Printing 3.0 ± 1	2.5 50 2.5 25 0.3		
Before Aging Tensile Strength (Mpa) Before Aging Elongation (%) After Aging Tensile Strength (Mpa) After Aging Elongation (%) Surface Marker Height (mm) Distance Marker(m) Color	haracteristics ≥13 ≥15 ≥12 ≥12 Printing 3.0 ± 1 Bla	0.3 ck		
Before Aging Tensile Strength (Mpa) Before Aging Elongation (%) After Aging Tensile Strength (Mpa) After Aging Elongation (%) Surface Marker Height (mm) Distance Marker(m) Color	haracteristics ≥13 ≥15 ≥12 ≥12 Printing 3.0 ± 1 Bla	0.5 0.5 2.5 0.3 ck		
Before Aging Tensile Strength (Mpa) Before Aging Elongation (%) After Aging Tensile Strength (Mpa) After Aging Elongation (%) Surface Marker Height (mm) Distance Marker(m) Color Other	haracteristics ≥13 ≥15 ≥15 ≥12 Printing 3.0 ± 1 Bla Bla Printing	0.3 0.3 ck		



16- FLUKE TEST

This test is a random from 40000 meter cable production









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